



## Pistol Grip Conversion Overview

Saiga .308 Rifles

It's a pretty simple task, anybody who has basic tools like a dremel and drill will have no problems with the conversion.

The Saiga 308 will need 5 US made parts when adding a pistol grip. This is covered by the Fire Control Group (+3), Pistol Grip (+1) and Buttstock (+1)

### You need:

- #1 - FCGPGC3, FCGPGC3SS or FCGPGC3DS - Fire Control Group Saiga-308.
- #2 - CONVKIT - Includes pistol grip nut & screw, allen wrench, drills & hole plugs.
- #3 - TGRAM - Triggerguard & hardware
- #4 - Pistol Grip\*
- #5 - Buttstock\* - Any stamped receiver AK buttstock will work

\* - If you currently have the Tapco pistol grip/buttstock for unconverted Saigas, you can use that buttstock, but not the pistol grip.

#1 - Remove the 2 FCG retaining pins by clipping or prying the retaining wire out of the grooves in the pins and push the pins out the LH side of the receiver.

#2 - Remove all FCG parts, safety lever and buttstock. (rotate safety lever up vertical and pull out)

#3 - Remove the bottom receiver plate/triggerguard assembly by grinding the spotwelds and rivet heads attaching it to the receiver. (you do not need to remove the triggerguard from the receiver plate) Drill through the rivets and pop them out with a punch or nail or drill shank.

#4 - Determine if it has a pistol grip nut hole in the bottom of the receiver. If it does not, download the template on the downloads page and cut it with a dremel cutting disc. It may overlap the factory trigger slot - that is OK. Some 308's already have the square hole cut.

#5 - Set triggerguard on bottom of the receiver, butt it up to the mag catch tower & mark the holes with a pencil and drill the holes, going up to 3/16" with the drill bits from the CONVKIT. Sometimes you only need to drill one of them.

#6 - Also you may find it beneficial to trim the back end of the triggerguard if it overlaps the pistol grip nut hole in the receiver.

#7 - Degrease and paint the bottom of the receiver. For a quick touchup job, use Duplicolor Ceramic Engine Enamel Low Gloss Black - it's a perfect match and dries quickly. Available at most automotive stores. Otherwise refinish as you see fit.

#8 - Assemble with new parts.